

Model	Editor Board for PDC - 1E	Volt/Hz	Date of Modification	Serial Number
Modified Article	Editor Hinge and Mounting Bracket			
Reason for Modification	Parts catalog correction			

Correct the part numbers of the following parts:

Index	Page	Incorrect		Correct	
		P/N	Description	P/N	Description
17	3	A9881300	Mounting Bracket	A9881310	Mounting Bracket
23	3	A9881310	Editor Hinge	A9881300	Editor Hinge

T. Ito, Manager
Copier Technical Support

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh RE9	115/60	USA	A988-17	—
Gestetner EB315	220, 230, 240/50	Europe etc.	A988-25	—
Ricoh RE9	220, 230, 240/50	Europe etc.	A988-27	—

Model		Editor board for PDC - 1E (-25, -27 only)						Volt/Hz	Date of Modification	Serial Number	
Modified Article		Intermediate Board									
Reason for Modification		To stabilize the 5V line level between the editor board add the PDC - 1E									
Draw No.	Old Parts No.		New Parts No.	Description	Rank	Q'ty Used Old → New	Inter-change-ability	Part needed for replacement by new part		Parts Catalog	
								Part No.	Description	No.	Page
			A9885517	Intermediate Harness		0 → 1				* 4	5
			A9885519	Intermediate Board		0 → 1				* 5	5

Rank: A : Replace with new parts immediately.B : Replace with new parts at time of repair.C : Replace with new parts at time of overhaul.

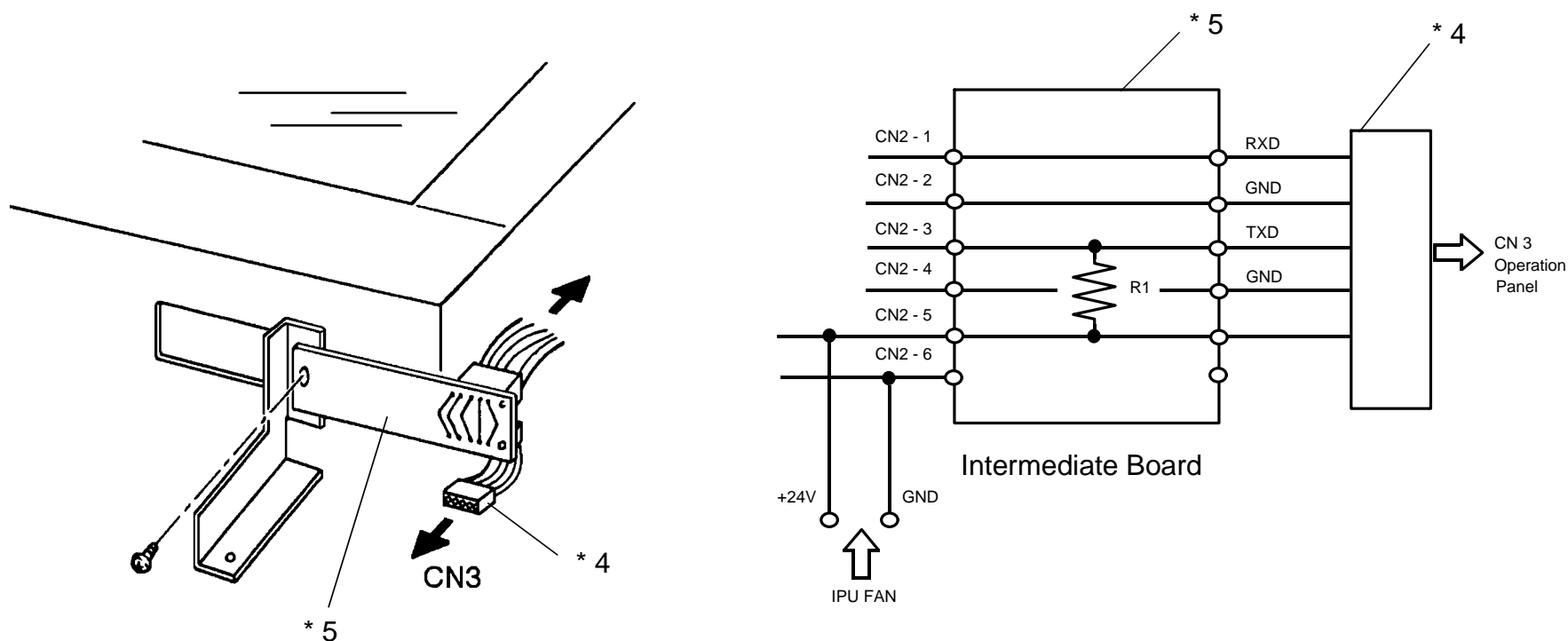
Interchangeability:

(1) When old and new parts are not mutually interchangeable, use additional parts or an assembly part as indicated in "Parts needed for replacement by new part" to install the new part.

(2) The mark to the left of the slash indicates whether the old part can be used in the new machine, and the mark to the right indicates whether the new part can be used in the old machine. x = Not interchangeable o = Interchangeable

DETAILS OF MODIFICATION

The level of Signal TXD (Editor → Copier) was not enough for being detected by the copier. So, some editor boards did not work at all. To solve this problem, we added an intermediate board [* 5] and an intermediate harness [* 4]. This board has 1 K OHM resistor on it and this resistor is connected between pin no.3 (TXD) and pin no. 5 (24V). So, the level of TXD is increased, to a sufficient level.



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Ricoh RE9	115/60	USA	A988-17	
Gestetner EB315	220, 230, 240/50	Europe etc.	A988-25	429309XXXX
Ricoh RE9	220, 230, 240/50	Europe etc.	A988-27	A3223030001

ISSUED ON: March 31, '94

Model	Editor board for PDC-1E	Volt/Hz	Date of Modification	Serial Number
Modified Article	Original Pressure Pad			
Reason for Modification	To prevent the original pressure pad from deforming during transportation			

The editor board sometimes suffers temperatures of 79°C (174°F) or higher during transportation. At such temperatures, the original pressure pad deforms. To prevent this, the material of the original pressure pad has been changed from polypropylene to polycarbonate. The new pad does not deform at temperatures under 130°C (266°F).

Old P/N	New P/N	Incorrect Description	Q'ty	Inter-change-ability	Parts Catalog	
					Index No.	Page
A0491576	A0921594	Original Pressure Pad	1 → 1	X/O	18	3

Please refer to PDC-1E RTB No. 10 for details.

S. Hamano, Assistant General Manager
Technical Support Department

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Ricoh RE9	115/60	USA	A988-17	From Oct. 1993 production run (#A3223100001-) and #A3223080001, 06, 19, 20, #A3223090001, 03
Gestetner EB315	220, 230, 240/50	Europe etc.	A988-25	From Oct. 1993 production run (#4293100001-)
Ricoh RE9	220, 230, 240/50	Europe etc.	A988-27	From Oct. 1993 production run (#A3223100001-) and #A3223070047, 50, 51, 52